



NOTE #1: When ordering oversize pistons for this engine, it is recommended that the crankshaft, rod and piston assembly be rebalanced before engine is rebuilt.

NOTE #2: The external balanced crankshaft will supercede to the new internal balanced crankshaft. If changing crankshafts is required on a Pre - 1998 (500 Bulldog) engine, it will also require a new internal balanced flywheel and damper.

NOTE #3: Reference Service Bulletin 97-3

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	789	813058A 1	PISTON ASSEMBLY (STANDARD)	8		
1	789	813059A 1	PISTON ASSEMBLY (.030 OS)	8	(SEE NOTE #1)	
2		17799	RETAINER-Piston Pin	32		
3	39	818629	RING SET-Piston (STANDARD)	1		
3	39	42733 35	RING SET-Piston (.035 OS)	1		
4	31	848112	BEARING SET (STANDARD)	1		
4	23	61171 10	BEARING SET (.010 US)	AR		4
5	17	35312	PIN-Dowel (.250 Dia.)-Rear Main C	2		
6	26	14756	SEAL-Oil	1		5
7	15	98184	SHIM-Oil Seal	AR		4,5
8	230	8100 3	FLYWHEEL	1	(DRIVELINE MODELS) (EXTERN	
8	230	7424 1	FLYWHEEL	1	(DRIVELINE MODELS) (INTERN	
9	230	6540	FLYWHEEL	1	(BRAVO MODELS) (EXTERNAL I	
9	230	7424 1	FLYWHEEL	1	(BRAVO MODELS) (INTERNAL E	
10	10	49845	SCREW (.437-20 x 1.00)	6		
11		816618	DRIVEPLATE	1	(DRIVELINE MODELS)	
12		18311A17	COUPLING ASSEMBLY	1	(BRAVO MODELS)	
13	22	49099	FITTING-Grease	2	(BRAVO MODELS)	
14	12	20572	WASHER	6	(BRAVO MODELS)	
15	10	14883	SCREW (.375-16 x 1.125)	6	(BRAVO MODELS)	
16	10	35091	SCREW (.375-16 x 1.00)	12		
17	13	35048	LOCKWASHER (.375)	12		
18	645	815907	CONNECTING ROD ASSEMBLY	8		
19		42839	BUSHING-Conn Rod	8		
20	17	816986	PIN-Dowel-Crankshaft	1		
21	31	848110	BEARING SET (STANDARD)	1		
21	23	61170 10	BEARING SET (.010 US)	AR		4
22	2408	848108	CRANKSHAFT	1	(EXTERNAL BALANCED) (SEE N	
22	2408	849470	CRANKSHAFT	1	(INTERNAL BALANCED) (SEE N	
23	28	34466	KEY-Crankshaft	2		
24	23	823108	BUSHING-Pilot-Crankshaft	1	(DRIVELINE MODELS ONLY)	
-	27	99386A96	GASKET SET-Engine Overhaul	-		